

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Master cylinder x Piston stopper bolt	10	100	7
Master cylinder x Reservoir	1.8	18	16 in.·lbf
Master cylinder x Booster (w/o VSC)	13	130	9
Brake master cylinder x Master cylinder body (w/ VSC)	25	255	11
Bleeder plug	11	110	8
Parking brake wire lock nut x Adjust nut	5.4	55	48 in.·lbf
Brake booster x Body	13	130	9
Brake line union nut x ABS actuator	15.2	155	11.2
Brake line union nut x Hydraulic brake booster	15.2	155	11.2
Hydraulic brake booster x Body	14.2	145	10
Hydraulic brake booster x Brake actuator bracket No. 1	7.8	80	69 in.·lbf
Hydraulic brake booster x Brake actuator bracket	7.8	80	69 in.·lbf
Hydraulic brake booster x Master cylinder reservoir assembly	1.7	17	15 in.·lbf
Hydraulic brake booster x Brake actuator tube No. 1	15.2	155	11.2
Hydraulic brake booster x Wire harness	2.9	30	26
Pump motor assembly x Hydraulic brake booster	7.8	80	69 in.·lbf
Hydraulic brake booster x Pump motor bracket	7.8	80	69 in.·lbf
Hydraulic brake booster x Master cylinder solenoid	31.9	325	24
Clevis lock nut (w/ VSC)	25.5	260	19
Clevis lock nut (w/o VSC)	25	255	11
Brake booster accumulator assembly x Pump motor assembly	57.4	585	42
Yaw rate sensor x Body	12.5	128	9
Brake line union nut	15	155	11
Front disc brake caliper x Steering knuckle	123	1,250	90
Rear drum brake wheel cylinder x Backing plate	10	100	7
Parking brake bellcrank bracket x Backing plate	13	130	9
LSP & BV x LSP & BV bracket	13	130	9
LSP & BV bracket x Load sensing spring assembly	18	185	13
Load sensing spring assembly x Shackle No. 1	18	185	13
Shackle No. 1 x Shackle No. 2	13	130	9
Shackle No. 2 x Shackle bracket	13	130	9
LSP & BV bracket x Frame	29	300	22
Shackle bracket x Rear axle housing	29	300	22
Actuator bracket x ABS actuator	5.4	55	48 in.·lbf
Actuator bracket x Body	11.2	114	8
Speed sensor installation bolt	8.0	82	71 in.·lbf
Front speed sensor harness x Steering knuckle	8.0	82	71 in.·lbf
Front speed sensor harness x Upper arm	8.0	82	71 in.·lbf
Front speed sensor harness x Coil support	8.0	82	71 in.·lbf
Rear speed sensor harness x Rear axle housing	8.0	82	71 in.·lbf